

Date: Wednesday, 16/07/2008 10:38:52 AM  
 User: Julie Lecocq

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	5-MAN SHOULDER HARNESS KIT (4 POINT)		
Job Number	40565			Part Number	D412702023		
Estimate Number	10411			Drawing Number	N/A		
P.O. Number				Project Number	N/A		
This Issue	16/07/2008	S.O. No.	:	Drawing Revision	E		
Prsht Rev.	NC			Material	:		
First Issue	/ /	Type	PURCHASED PARTS	Due Date	01/08/2008	Qty:	1 Um: Each
Previous Run	39978						
Written By							
Checked & Approved By	<u>JLD 08.7.16</u>						
Comment	Est Rev:B Removed Manufacturing 05-11-08 JLM Est Rev:C 06.04.03 As per DSI9324 JLM est rev D 06.12.14 per ecn 871 EC Est Rev:E 07-03-14 As per DSI 9351 JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		<b>Comment:</b> DOCUMENT CONTROL <u>JLD 08.7.17</u> Photocopy bluefile and create labels per PPP D412-702-023 CHG002	<u>Sow(2/17)</u>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		<b>Comment:</b> PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D412702069	Grommet	
		<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) GROMMET KIT Batch: <u>3yy35</u>	<u>JK</u>
4.0	D3195041	Bracket Assembly	
		<b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 2 D3195-041 Bracket <u>27842</u>	<u>JK 8/17 0</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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5.0	D3195043	Bracket Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 2 D3195-043 Bracket <u>B31573</u>	
6.0	D31961	Bar	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 1 D3196-1 Bar <u>39319</u>	
7.0	D3197041	Bar Assembly	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 2 D3197-041 Bar <u>B30603 1X B30655-1X</u>	
8.0	D32681	Placard	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 2 D3268-1 Placard <u>B26338</u>	
9.0	D3446041	Harness Assembly	 <i>Par 8004</i>
		Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 5 D3446-041 Harness Assembly <u>90049</u>	
10.0	D355111	Hook and Loop Tie	
		Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s) HOOK AND LOOP TIE BATCH: <u>B35151</u>	

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W/O:		WORK ORDER CHANGES					
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